



## **2D Barcode Reader User Guide**

V 1.2.4

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# 1 Getting Started

## 1.1 About This Guide

This guide provides programming instructions for the SuperLead 2D Barcoder Reader. Users can configure the SuperLead 2D Barcoder Reader by scanning the programming barcodes included in this manual.

## 1.2 Barcode Scanning

Powered by area-imaging technology and SuperLead 2D Barcoder Reader patented “Hercules” technology, the SuperLead 2D Barcoder Reader features fast scanning and decoding accuracy. Barcodes rotated at any angle can still be read with ease. When scanning a barcode, simply center the aiming beam or pattern projected by the SuperLead 2D Barcoder Reader over the barcode.

## 1.3 Factory Defaults

Scanning the following barcode can restore the engine to the factory defaults.

**Note:** Use this feature with discretion.



0D0100.

**Restore All Factory Defaults**

## 1.4 Firmware Version Number

Scanning the barcode below can display the firmware version number.



0D1302?.

**Display The Firmware Version Number**

## 2 Communication Interfaces

The SuperLead 2D Barcode Reader provides a TTL-232 interface and a USB interface to communicate with the host device. The host device can receive scanned data and send commands to control the engine or to access/alter the configuration information of the engine via the TTL-232 or USB interface.

### 2.1 TTL-232 Cable Select (Applicable to 3110)

Before using Serial Communication interface, scanner must be set as TTL-232 cable.



0606000.

232 Cable

### 2.2 TTL-232 Interface

Serial communication interface is usually used when connecting the engine to a host device (like PC, POS). However, to ensure smooth communication and accuracy of data, you need to set communication parameters (including baud rate, parity check, data bit and stop bit) to match the host device.

The serial communication interface provided by the engine is based on TTL-level signals. TTL-232 can be used for most application architectures. For those requiring RS-232, an external conversion circuit is needed. The conversion circuit is available only to some models.

Default serial communication parameters are listed below. Make sure all parameters match the host requirements.

Parameter	Factory Default
Serial Communication	Standard TTL-232
Baud Rate	115200
Parity Check	None
Data Bits	8
Stop Bits	1
Hardware Flow Control	None

## 2.3 Baud Rate

Baud rate is the number of bits of data transmitted per second. Set the baud rate to match the Host requirements.



0607023.  
**2400**



0607024.  
**4800**



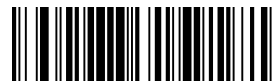
0607025.  
**9600**



0607026.  
**19200**



0607027.  
**38400**



0607028.  
**57600**



0607029.  
**115200 (Default)**

## 2.4 Data Bit & Parity Check & Stop Bit

**Note:** some products only allows default configuration (None Parity/8 Data Bits/1 Stop Bit), configuration command: 0607032;  
If products do not support multiple configurations, scanning the bar code of non-default configuration would error beep.



0607032.

**None Parity /8 Data Bits/1 Stop Bit (Default)**



0607030.

**None Parity /7 Data Bits/1 Stop Bit**



0607031.

**None Parity /7 Data Bits/2 Stop Bits**



0607035.

**Even Parity /8 Data Bits/1 Stop Bit**



0607033.

**Even Parity /7 Data Bits/1 Stop Bit**



0607034.

**Even Parity /7 Data Bits/2 Stop Bits**



0607038.

**Odd Parity /8 Data Bits/1 Stop Bit**



0607036.

**Odd Parity /7 Data Bits/1 Stop Bit**



0607037.

**Odd Parity /7 Data Bits/2 Stop Bit**

## 2.5 USB Interface (Applicable to 3110)

Before using USB Communication interface, scanner must be set as USB cable.



## 2.6 USB HID-KB

When you connect the engine to the Host via a USB connection, you can enable the **USB HID-KB** feature by scanning the barcode below. Then engine' s transmission will be simulated as USB keyboard input. The Host receives keystrokes on the virtual keyboard. It works on a Plug and Play basis and no driver is required.





## 2.7 USB Country Keyboard Types

Keyboard layouts vary from country to country. The default setting is 1-U.S. keyboard.



060E000.

1 – U.S. (Default)



060E007.

2 – UK



060E008.

3 – Denmark



060E003.

4 – France



060E002.

5 – Finland



060E0027.

6 – Turkey\_F



060E005.

7 – Italy



060E009.

8 – Norway



060E0035.

9 – Albania



060E001.

**10 – Belgium**



060E0033.

**11 – Bosnia**



060E0016.

**12 – Brazil**



060E0032.

**13 – Croatia**



060E0015.

**14 – Czech**



060E0011.

**15 – Dutch**



060E0041.

**16 – Estonia**



060E004.

**17 – Germany**



060E0017.

**18 – Greek**



060E0019.

**19 – Hungary**



060E0073.  
20 – Irish



060E0042.  
21 – Latvia



060E0044.  
22 – Lithuania



060E0034.  
23 – Macedonia



060E0010.  
24 – Spain



060E0020.  
25 – Poland



060E0013.  
26 – Portugal



060E0025.  
27 – Romania



060E0026.  
28 – Russia



060E0028.  
29 – Japan

## 2.8 Convert Case

Scan the appropriate barcode below to convert barcode data to your desired case.



060D020.

**No Case Conversion (Default)**



060D021.

**Convert All To Upper Case**



060D022.

**Convert All To Lower Case**

**Example:** When the **Convert All to Lower Case** feature is enabled, barcode data "AbC" is transmitted as "abc" .

## 2.9 USB COM Port Emulation

If you connect the engine to the Host via a USB connection, the **USB COM Port Emulation** feature allows the Host to receive data in the way as a serial port does. A driver is required for this feature, visit the official website ([www.isuperlead.com](http://www.isuperlead.com)) to download and install .



090400.

**USB COM Port Emulation**

## 3 General Configuration

### 3.1 Trigger Mode (Applicable to 31/41/51/81XX series)

If the Trigger Mode is enabled, you could activate the scanner by providing an external hardware trigger, or using a serial trigger command. When in manual trigger mode, the scanner scans until a barcode is read, or until the hardware trigger is released. When in serial mode, the scanner scans until a barcode has been read or until the deactivate command is sent.



091A00.

**Manual Trigger Mode – Normal (Default)**



091B00.

**Manual Trigger Mode – Cellphone**

#### Serial Trigger Command:

Command Trigger:	[0x02][0xF4][0x03]
Command Untrigger:	[0x02][0xF5][0x03]

## 3.2 Presentation Mode (Applicable to 31/41/51/81XX series)

This set the scanner to work in presentation mode.



090901.

**Presentation Mode – Normal**



090902.

**Presentation Mode - Cellphone**



090903.

**Presentation Mode – Continue Scan**

## 3.3 Inverse color



024B000.

**OFF (Default)**



024B001.

**Only Inverse ON**



024B002.

**Inverse And Normal Both ON**

## 3.4 Illumination

Manual Trigger Mode Illumination setting for 71/81XX series.



040A014.

**High Level Illumination (Default)**



040A013.

**Middle Level Illumination**



040A012.

**Low Level Illumination**



040A011.

**Illumination OFF**

Manual Trigger Mode Illumination setting for 31/41/51XX series.



0401004.

**Illumination Level 4 (Default)**



0401003.

**Illumination Level 3**



0401002.

**Illumination Level 2**



0401001.

**Illumination Level 1**

### 3.5 Good Read Beeper



0502101.  
ON (Default)



0502100.  
OFF

### 3.6 Good Read Beeper Volume



05021D1.  
Low



05021D2.  
Middle



05021D3.  
High (Default)

### 3.7 Good Read Beeper Duration



0502160.  
Normal (Default)



0502161.  
Short



## 3.8 Good Read Beeper Tone



05020D1680.

Low Frequency



05020D2790.

Medium Frequency (Default)



05020D3280.

Medium High Frequency



05020D4290.

High Frequency

## 3.9 Manual Trigger Mode Reread Delay



080B080.

No Delay (Default)



080B08500.

Delay 500 MS



080B082000.

Delay 2000 MS

## 3.10 Presentation Mode Reread Delay



080B06500.

**Delay 500 MS (Default)**



080B06750.

**Delay 750 MS**



080B061000.

**Delay 1000 MS**

## 4 Data Formatting

### 4.1 General Configuration



090200.  
Add CR



090202.  
Add LF



090300.  
Add CRLF



090201.  
Add TAB

## 4.2 Add Prefix



To set a customer prefix, scan the **Set Custom Prefix** barcode and the numeric barcodes which representing the hexadecimal values of a desired prefix, and then scan the **Save** barcode. Refer to [Appendix 2](#): ASCII Table for hexadecimal values of characters.

Example: Set the custom Prefix to "ODE"

1. Check the hex values of "ODE" in the ASCII Table. ( "ODE" : 4F, 44, 45)
2. Scan the **Set Custom Prefix** barcode.
3. Scan the numeric barcodes" 9" , " 9" , "4" , "F" , "4" , "4" , "4" and "5" in [Appendix 3](#) .
4. Scan the **Save** barcode.

## 4.3 Add Suffix



080500.

**Set Custom Suffix**

0D0400.

**Save**

0D0500.

**Not Save**

To set a customer suffix, scan the **Set Custom Suffix** barcode and the numeric barcodes which representing the hexadecimal values of a desired suffix, and then scan the **Save** barcode. Refer to [Appendix 2](#): ASCII Table for hexadecimal values of characters.

Example: Set the custom Suffix to "ODE"

1. Check the hex values of "ODE" in the ASCII Table. ( "ODE" : 4F, 44, 45)
2. Scan the **Set Custom Suffix** barcode.
3. Scan the numeric barcodes" 9" , " 9" , "4" , "F" , "4" , "4" , "4" and "5" in [Appendix 3](#) .
4. Scan the **Save** barcode.

## 4.4 Clear All Prefix and Suffix



080404.

**Clear All Prefix And Suffix (Default)**

## 5 Symbologies

### 5.1 General Setting

#### 5.1.1 Restore Symbology Default Setting



090101.

Restore Symbology Default

##### Symbologies Enable:

Code 128, Code 39, UPC, EAN, Interleaved 2 of 5, Code 93, Coda Bar, GS1-128, DataMatrix, PDF417, QR, Maxi Code, Aztec.

#### 5.1.2 Optimize Performance for Retail Use Case

Make for optimize scan performance in most retail barcode scan use case.

##### Symbologies Enable:

UPC, EAN, Code128, QR, PDF417.



091832.

Only Enable Retail Barcode

#### 5.1.3 Enable/Disable All Symbologies

If the **Disable All Symbologies** feature is enabled, the engine will not be able to read any non-programming barcodes except the programming barcodes.



0201001.

Enable All Symbologies



0201000.

Disable All Symbologies

## 5.2 1D Symbolologies

### 5.2.1 Code 128

Enable/Disable Code 128



020A011.

**Enable Code 128 (Default)**



020A010.

**Disable Code 128**

#### Message Length

Message length can be set to the maximum value or minimum value. The value between the maximum and the minimum is valid.

The maximum value and minimum value can be set using "Programming Command" . Please check the programming command guide for the detail.

Code 128 max length command: 020A03. The parameter of this command can be set from min to 90.

Code 128 min length command: 020A02. The parameter of this command can be set from 0 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 020A0325 ; Min: 020A0210.

## 5.2.2 EAN-8

### Enable/Disable EAN-8



### Transmit Check Digit

EAN-8 is 8 digits in length with the last one as its check digit used to verify the accuracy of the data.



### Add-On Code

An EAN-8 barcode can be augmented with a two-digit or five-digit add-on code to form a new one. In the examples below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is add-on code.







0214031.

**Enable 2-Digit Add-On Code**

0214030.

**Disable 2-Digit Add-On Code (Default)**

0214041.

**Enable 5-Digit Add-On Code**

0214040.

**Disable 5-Digit Add-On Code (Default)**

## Add-On Code Required



0214051.

**EAN-8 Add-On Code Required**

0214050.

**EAN-8 Add-On Code Not Required (Default)**

## ENA/JAN-8 Addenda Separator

When this feature is enabled, there is a space between barcode and addenda. When this feature is disabled, there is no space.



0214061.

**Enable ENA/JAN-8 Addenda Separator (Default)**

0214060.

**Disable ENA/JAN-8 Addenda Separator UPC**

## 5.2.3 EAN-13

### Enable/Disable EAN-13



0213011.

**Enable EAN-13 (Default)**



0213010.

**Disable EAN-13**

### Transmit Check Digit



0213021.

**Transmit EAN-13 Check Digit (Default)**



0213020.

**Do Not Transmit EAN-13 Check Digit**

### Add-On Code



0213031.

**Enable 2-Digit Add-On Code**



0213030.

**Disable 2-Digit Add-On Code (Default)**



0213041.

**Enable 5-Digit Add-On Code**



0213040.

**Disable 5-Digit Add-On Code (Default)**

### Add-On Code Required



0213051.

**EAN-13 Add-On Code Required**



0213050.

**EAN-13 Add-On Code Not Required (Default)**

### ENA/JAN-13 Addenda Separator

When this feature is enabled, there is a space between barcode and addenda. When this feature is disabled, there is no space.



0213061.

**Enable ENA/JAN-13 Addenda Separator (Default)**



0213060.

**Disable ENA/JAN-13 Addenda Separator**

### ISBN Translate

When enable this feature and is scanned, EAN-13 Book land symbols are translated into their equivalent ISBN number format.



0213071.

**Enable ISBN Translate**



0213070.

**Disable ISBN Translate (Default)**

## 5.2.4 UPC-E

Enable/Disable UPC-E0/E1



0212011.

**Enable UPC-E0 (Default)**



0212010.

**Disable UPC-E0**



0212021.

**Enable UPC-E1**



0212020.

**Disable UPC-E1 (Default)**

UPC-E0 Check Digit



0212041.

**Enable UPC-E0 Check Digit (Default)**



0212040.

**Disable UPC-E0 Check Digit**

## UPC-E0 Expand

UPC-E0 expand expands the UPC-E code to the 12 digits, UPC-A format.



0212031.

**Enable UPC-E0 Expand**



0212030.

**Disable UPC-E0 Expand (Default)**

## UPC-E0 Addenda Required

When required is scanned, the scanner will only read UPC-E barcodes that have addenda.



0212081.

**Enable UPC-E0 Required**



0212080.

**Disable UPC-E0 Required (Default)**

## UPC-E0 Addenda Separator



0212091.

**Enable UPC-E0 Separator (Default)**



0212090.

**Disable UPC-E0 Separator**

## UPC-E0 Number System

The number system digit of UPC symbol is normally transmitted at the beginning of the scanned data, but the unit can be programmed so it will be not transmitted.



0212051.

**Enable UPC-E0 Number System (Default)**



0212050.

**Disable UPC-E0 Number System**

## UPC-E0 Addenda



0212061.

**Enable 2 Digit Addenda**



0212060.

**Disable 2 Digit Addenda (Default)**



0212071.

**Enable 5 Digit Addenda**



0212070.

**Disable 5 Digit Addenda (Default)**

## 5.2.5 UPC-A

### Enable/Disable UPC-A



0211011.

**Enable UPC-A (Default)**



0211010.

**Disable UPC-A**

### UPC-A Check Digit



0211021.

**Enable UPC-A Check Digit (Default)**



0211020.

**Disable UPC-A Check Digit**

### UPC-A Addenda Required

When required is scanned, the scanner will only read UPC-E barcodes that have addenda.



0211061.

**Enable UPC-A Required**



0211060.

**Disable UPC-A Required (Default)**

## UPC-A Addenda Separator



0211071.

**Enable UPC-A Separator (Default)**



0211070.

**Disable UPC-A Separator**

## UPC-A: Number System

The number system digit of UPC symbol is normally transmitted at the beginning of the scanned data, but the unit can be programmed so it will be not transmitted.



0211031.

**Enable UPC-A Number System (Default)**



0211030.

**Disable UPC-A Number System**



## UPC-A: Addenda



0211041.

**Enable 2 Digit Addenda**



0211040.

**Disable 2 Digit Addenda (Default)**



0211051.

**Enable 5 Digit Addenda**



0211050.

**Disable 5 Digit (Default)**

## 5.2.6 Interleaved 2 Of 5

### Enable/Disable Interleaved 2 Of 5



0204011.

**Enable Interleaved 2 Of 5 (Default)**



0204010.

**Disable Interleaved 2 Of 5**

### Message Length

Message length can be set to the maximum value, minimum value. The data between the maximum and the minimum is valid.

The maximum value and minimum value can be set using Programming Command. Please check the programming command guide for the detail.

Interleaved 2 of 5 max length command: 020404. The parameter of this command can be set from min to 80.

Interleaved 2 of 5 min length command: 020403. The parameter of this command can be set from 2 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02040425 ; Min: 02040310.

### Interleaved 2 Of 5 Check Digit



0204020.

**No Check Char (Default)**



0204022.

**Validate And Transmit**



0204021.

**Validate Not Transmit**

## 5.2.7 Matrix 2 Of 5

Enable/Disable Matrix 2 Of 5



0208011.

**Enable Matrix 2 Of 5**



0208010.

**Disable Matrix 2 Of 5 (Default)**

### Message Length

Message length can be set to the maximum value, minimum value. The value is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Matrix 2 of 5 max length command: 020803. The parameter of this command can be set from min to 80.

Matrix 2 of 5 min length command: 020802. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02080325 ; Min: 02080210.

## 5.2.8 Industrial 2 Of 5

Enable/Disable Industrial 2 Of 5



0206011.

**Enable Industrial 2 Of 5**



0206010.

**Disable Industrial 2 Of 5 (Default)**

### Message Length

Message length can be set to the maximum value, minimum value. The value is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Industrial 2 of 5 max length command: 020603. The parameter of this command can be set from min to 48.

Industrial 2 of 5 min length command: 020602. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02060325 ; Min: 02060210.

## 5.2.9 Code 39

Enable/Disable Code 39



Transmit Start/Stop Character



Code 39 Check Character



## Code 39 Append

This function allows the scanner to append several Code 39 barcode data together before transmitting to host. When the scanner encounters a Code 39 barcode with append character (ex. Space character), it buffers the data until it reads a Code 39 barcode which does not have append character. Then the data is transmitted in the order that the barcodes were read.



0203031.

**Enable Append**



0203030.

**Disable Append (Default)**

## Code 39 Full ASCII



0203021.

**Enable Code 39 Full ASCII**



0203020.

**Disable Code 39 Full ASCII (Default)**

## Message Length

Message length can be set to the maximum value, minimum value. The value is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Code 39 max length command: 020308. The parameter of this command can be set from min to 48.

Code 39 min length command: 020307. The parameter of this command can be set from 0 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02030825 ; Min: 02030710.

## 5.2.10 Coda Bar

### Enable/Disable Coda Bar



### Message Length

Message length can be set to the maximum value, minimum value. The data between the maximum and the minimum is valid.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Coda bar max length command: 020206. The parameter of this command can be set from min to 60.

Coda bar min length command: 020205. The parameter of this command can be set from 2 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02020625 ; Min: 02020510.

## Transmit Start/Stop Character



0202021.

**Transmit Start/Stop Character**



0202020.

**Do Not Transmit Start/Stop Character (Default)**

## Coda bar Check Character



0202030.

**No Check Char (Default)**



0202032.

**Validate And Transmit**



0202031.

**Validate No Transmit**



## 5.2.11 Code 93

### Enable/Disable Code 93



020D011.

**Enable Code 93 (Default)**



020D010.

**Disable Code 93**

### Message Length

Message length can be set to the maximum value, minimum value. The data between the maximum and the minimum is valid.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Code 93 max length command: 020D03. The parameter of this command can be set from min to 80.

Code 93 min length command: 020D02. The parameter of this command can be set from 0 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 020D0325 ; Min: 020D0210.

### Code 93 Append

This function allows the scanner to append several Code 93 barcode data together before transmitting to host. When the scanner encounters a Code 93 barcode with append character (ex. Space character), it buffers the data until it reads a Code 93 barcode which does not have append character. Then the data is transmitted in the order that the barcodes were read.



020D051.

**Enable Code 93 Append**



020D050.

**Disable Code 93 Append (Default)**

## 5.2.12 GS1-128

### Enable/Disable GS1-128



020B001.

**Enable GS1-128 (Default)**



020B000.

**Disable GS1-128**

### Message Length

Message length can be set to the maximum value, minimum value. The data between the maximum and the minimum is valid.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

GS1-128 max length command: 020B03. The parameter of this command can be set from min to 80.

GS1-128 min length command: 020B02. The parameter of this command can be set from 0 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 020B0325 ; Min: 020B0210.

## 5.2.13 MSI

### Enable/Disable MSI



020E011.

**Enable MSI**



020E010.

**Disable MSI (Default)**

### Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

MSI max length command: 020E04. The parameter of this command can be set from min to 48.

MSI min length command: 020E03. The parameter of this command can be set from 4 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 020E0425 ; Min: 020E0310.

## MSI Check Character



020E021.

**Validate Type10 Transmit**



020E020.

**Validate 2 Type10 No Transmit (Default)**



020E024.

**Validate Type10 Then Type11 Char NO Transmit**



020E025.

**Validate Type10 Then Type11 Char Transmit**



020E023.

**Validate 2 Type10 Char Transmit**



020E022.

**Validate 2 Type10 Char No Transmit**



020E026.

**Disable MSI Check**

## 5.2.14 Code 11

Enable/Disable Code 11



0209011.  
**Enable Code 11**



0209010.  
**Disable Code 11 (Default)**

Code11 Check Digit(s)



0209040.  
**One Check Digit**



0209041.  
**Two Check Digits (Default)**

## 5.3 2D Symbologies

### 5.3.1 PDF 417

Enable/Disable PDF 417



021F011.

**Enable PDF 417 (Default)**



021F010.

**Disable PDF 417**

Enable/Disable Micro PDF 417



0220011.

**Enable Micro PDF 417**



0220010.

**Disable Micro PDF 417 (Default)**

### Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

PDF417 max length command: 021F06. The parameter of this command can be set from min to 2750.

PDF417 min length command: 021F05. The parameter of this command can be set from 1 to max. Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 021F0625 ; Min: 021F0510.

## 5.3.2 QR Code

### Enable/Disable QR Code



0237011.

**Enable QR Code (Default)**



0237010.

**Disable QR Code**

### Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum is valid.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

QR max length command: 023703. The parameter of this command can be set from min to 7089.

QR min length command: 023702. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02370325 ; Min: 02370210.

### QR Code Append

This function allows the scanner to append several QR barcode data together before transmitting to host. When the scanner encounters a QR barcode with append character (ex. Space character), it buffers the data until it reads a QR barcode which does not have append character. Then the data is transmitted in the order that the barcodes were read.



0237081.

**Enable QR Code Append (Default)**



0237080.

**Disable QR Code Append**

### 5.3.3 Data Matrix

#### Enable/Disable Data Matrix



0236011.

**Enable Data Matrix (Default)**



0236010.

**Disable Data Matrix**

#### Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Data Matrix max length command: 023603. The parameter of this command can be set from min to 3116.

Data Matrix min length command: 023602. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02360325 ; Min: 02360210.



## 5.3.4 Maxi code

Enable/Disable Maxi code



0234011.  
**Enable Maxi Code**



0234010.  
**Disable Maxi Code (Default)**

### Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Maxi Code max length command: 023403. The parameter of this command can be set from min to 150.

Maxi Code min length command: 023402. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02340325 ; Min: 02340210.

## 5.3.5 Aztec

### Enable/Disable Aztec



0233011.

**Enable Aztec (Default)**



0233010.

**Disable Aztec**

### Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Aztec max length command: 023306. The parameter of this command can be set from min to 3832.

Aztec min length command: 023305. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02330625 ; Min: 02330510.

### Aztec Append



0233081.

**Enable Aztec Append (Default)**



0233080.

**Disable Aztec Append**

## 5.3.6 Hanxin

### Enable/Disable Hanxin



0238011.

**Enable Hanxin**



0238010.

**Disable Hanxin (Default)**

### Message Length

Message length can be set to the maximum value, minimum value. The data is valid between the maximum and the minimum.

The maximum value and minimum value can be set using Programming command. Please check the programming command guide for the detail.

Hanxin max length command: 023803. The parameter of this command can be set from min to 7833.

Hanxin min length command: 023802. The parameter of this command can be set from 1 to max.

Example: Set the Barcode Message length of the minimum value is 10; the maximum value is 25.

Programming command: Max: 02380325 ; Min: 02380210.

## 5.4 Postal Symbolologies

### 5.4.1 China Postal Code

Enable/Disable China Postal Code













### 5.4.2 Telepen

Enable/Disable Telepen









## 6 Q&A







### 6.1 How to scan Chinese in QR codes?

Application environment	QR coding rule		
	UTF8\GB2312	Big5	Shift-JIS
word documents	 091842.	 091841.	 091840.
Excel or notepad system languages:CH	 091849.	 091848.	 091847.
Sample Code	 (GB2312) 采菊东篱下，悠然见南山。  (UTF8) 鳳凰臺上鳳凰遊 鳳去臺空江自流	 關關雎鳩，在河之洲。 窈窕淑女，君子好逑。	 123 あいうえ ABC かきくけこ 456







## 6.2 How to scan Japanese in QR codes?

Application environment	QR coding rule	
	UTF8\GB2312	Shift-JIS
word documents	 091842.	 091840.
Excel or notepad system languages:JP	 091846.	 091845.
Sample Code	 こんにちは	 123 あいうえ ABC かきくけこ 456

## 6.3 How to scan Korean in QR codes?

application environment	QR coding rule	
	UTF8	CP949
word documents	 091842.	 091844.
Excel or notepad system languages:Korean	 09184B.	 09184A.
Sample Code	 안녕하세요	 123바깥쪽크다   트.채ㅏㅓ

## 6.4 How to scan Thai in QR codes?

Application environment	QR coding rule	
	UTF8	CP874
word documents	 091842.	 091843.
Excel or notepad system languages: Thai	 09184D.	 09184C.
Sample Code	 แบบทดสอบภาษาไทยบาร์โค้ด	 12345678 ห ฟ ด์ ดาสกหฟร้า แล่ส KTB CO.,LTD



## 7 Appendix

### 7.1 Appendix 1: AIM ID Table

Symbology	AIM ID	Remark
EAN-13	JE0	Standard EAN-13
	JE3	EAN-13 + 2/5-Digit Add-On Code
EAN-8	JE4	Standard EAN-8
	JE4...JE1...	EAN-8 + 2-Digit Add-On Code
	JE4...JE2...	EAN-8 + 5-Digit Add-On Code
UPC-E	JE0	Standard UPC-E
	JE3	UPC-E + 2/5-Digit Add-On Code
UPC-A	JE0	Standard UPC-A
	JE3	UPC-A + 2/5-Digit Add-On Code
Code 128	JC0	Standard Code 128
GS1-128 (UCC/EAN-128)	JC1	FNC1 is the character right after the start character
AIM-128	JC2	FNC1 is the 2nd character after the start character
ISBT-128	JC4	
Interleaved 2 of 5	JI0	No parity check
	JI1	Transmit check digit after parity check
	JI3	Do not transmit check digit after parity check
ITF-6	JI1	Transmit check digit
	JI3	Do not transmit check digit
ITF-14	JI1	Transmit check digit
	JI3	Do not transmit check digit
Industrial 2 of 5	JS0	Not specified
Standard 2 of 5	JR0	No parity check
	JR8	One check digit, MOD10; do not transmit check digit
	JR9	One check digit, MOD10; transmit check digit
Code 39	JA0	Transmit barcodes as is; Full ASCII disabled; no parity check
	JA1	One check digit, MOD43; transmit check digit
	JA3	One check digit, MOD43; do not transmit check digit
	JA4	Full ASCII enabled; no parity check
	JA5	Full ASCII enabled; transmit check digit
	JA7	Full ASCII enabled; do not transmit check digit

Codebar	JF0	Standard Codebar
	JF2	Transmit check digit after parity check
	JF4	Do not transmit check digit after parity check
Code 93	JG0	Standard Code 93
Code 11	JH0	One check digit MOD11; transmit check digit
	JH1	Two check digits, MOD11/MOD11; transmit check digit
	JH3	Do not transmit check digit after parity check
	JH9	No parity check
GS1-DataBar (RSS)	Je0	Standard GS1-DataBar
Plessey	JP0	Standard Plessey
MSI-Plessey	JM0	One check digit, MOD10; transmit check digit
	JM1	One check digit, MOD10; do not transmit check digit
	JM8	Two check digits
	JM9	No parity check
Matrix 2 of 5	JX0	Specified by the manufacturer
	JX1	No parity check
	JX2	One check digit, MOD10; transmit check digit
	JX3	One check digit, MOD11; do not transmit check digit
ISBN	JX4	Standard ISBN
ISSN	JX5	Standard ISSN
PDF417	JL0	Comply with 1994 PDF417 specifications
Data Matrix	Jd0	ECC000 - ECC140
	Jd1	ECC200
	Jd2	ECC200, FNC1 is the 1st or 5th character after the start character
	Jd3	ECC200, FNC1 is the 2nd or 6th character after the start character
	Jd4	ECC200, ECI included
	Jd5	ECC200, FNC1 is the 1st or 5th character after the start character, ECI included
	Jd6	ECC200, FNC1 is the 2nd or 6th character after the start character, ECI included
QR Code	JQ0	QR1
	JQ1	2005 version, ECI excluded
	JQ2	2005 version, ECI included
	JQ3	QR Code 2005, ECI excluded, FNC1 is the 1st character after the start character
	JQ4	QR Code 2005, ECI included, FNC1 is the 1st character after the start character

	JQ5	QR Code 2005, ECI excluded, FNC1 is the 2nd character after the start character
	JQ6	QR Code 2005, ECI included, FNC1 is the 2nd character after the start character

**Reference:** ISO/IEC 15424:2008 Information technology – Automatic identification and data capture techniques – Data Carrier

Identifiers (including Symbology Identifiers).

## 7.2 Appendix 2: ASCII Table

















Hex	Dec	Char
00	0	NUL (Null char.)
01	1	SOH (Start of Header)
02	2	STX (Start of Text)
03	3	ETX (End of Text)
04	4	EOT (End of Transmission)
05	5	ENQ (Enquiry)
06	6	ACK (Acknowledgment)
07	7	BEL (Bell)
08	8	BS (Backspace)
09	9	HT (Horizontal Tab)
0a	10	LF (Line Feed)
0b	11	VT (Vertical Tab)
0c	12	FF (Form Feed)
0d	13	CR (Carriage Return)
0e	14	SO (Shift Out)
0f	15	SI (Shift In)
10	16	DLE (Data Link Escape)
11	17	DC1 (XON) (Device Control 1)
12	18	DC2 (Device Control 2)
13	19	DC3 (XOFF) (Device Control 3)
14	20	DC4 (Device Control 4)
15	21	NAK (Negative Acknowledgment)
16	22	SYN (Synchronous Idle)
17	23	ETB (End of Trans. Block)
18	24	CAN (Cancel)
19	25	EM (End of Medium)
1a	26	SUB (Substitute)
1b	27	ESC (Escape)
1c	28	FS (File Separator)
1d	29	GS (Group Separator)
1e	30	RS (Request to Send)
1f	31	US (Unit Separator)
20	32	SP (Space)
21	33	! (Exclamation Mark)

Hex	Dec	Char
22	34	" (Double Quote)
23	35	# (Number Sign)
24	36	\$ (Dollar Sign)
25	37	% (Percent)
26	38	& (Ampersand)
27	39	` (Single Quote)
28	40	( (Right / Closing Parenthesis)
29	41	) (Right / Closing Parenthesis)
2a	42	* (Asterisk)
2b	43	+ (Plus)
2c	44	, (Comma)
2d	45	- (Minus / Dash)
2e	46	. (Dot)
2f	47	/ (Forward Slash)
30	48	0
31	49	1
32	50	2
33	51	3
34	52	4
35	53	5
36	54	6
37	55	7
38	56	8
39	57	9
3a	58	: (Colon)
3b	59	; (Semi-colon)
3c	60	< (Less Than)
3d	61	= (Equal Sign)
3e	62	> (Greater Than)
3f	63	? (Question Mark)
40	64	@ (AT Symbol)
41	65	A
42	66	B
43	67	C
44	68	D
45	69	E

Hex	Dec	Char
46	70	F
47	71	G
48	72	H
49	73	I
4a	74	J
4b	75	K
4c	76	L
4d	77	M
4e	78	N
4f	79	O
50	80	P
51	81	Q
52	82	R
53	83	S
54	84	T
55	85	U
56	86	V
57	87	W
58	88	X
59	89	Y
5a	90	Z
5b	91	[ (Left / Opening Bracket)
5c	92	\ (Back Slash)
5d	93	] (Right / Closing Bracket)
5e	94	^ (Caret / Circumfl ex)
5f	95	_ (Underscore)
60	96	' (Grave Accent)
61	97	a
62	98	b
63	99	c
64	100	d
65	101	e
66	102	f
67	103	g
68	104	h
69	105	i

Hex	Dec	Char
6a	106	j
6b	107	k
6c	108	l
6d	109	m
6e	110	n
6f	111	o
70	112	p
71	113	q
72	114	r
73	115	s
74	116	t
75	117	u
76	118	v
77	119	w
78	120	x
79	121	y
7a	122	z
7b	123	{ (Left/ Opening Brace)
7c	124	(Vertical Bar)
7d	125	} (Right/Closing Brace)
7e	126	~ (Tilde)
7f	127	DEL (Delete)

## 7.3 Appendix 3: Digit Barcodes

0	1	2	3
 Y0Y	 Y1Y	 Y2Y	 Y3Y
4	5	6	7
 Y4Y	 Y5Y	 Y6Y	 Y7Y
8	9	A	B
 Y8Y	 Y9Y	 YAY	 YBY
C	D	E	F
 YCY	 YDY	 YEY	 YFY